



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

DSK195

Job Sheet 201858



POSITIVE
RECALL

Part No: DSK195

Job Qty: 2 pcs

Part Name: Plastisol Dip Sample Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 11/11/19

Description:

Type: Stock

POSITIVE RECALL

Note: DSK195 REV.A1 IPP REV:A 19.09.26 NEW ISSUE DD VERF:JFS

EFFECTIVE _____ AUTH _____

Ship Via:

RELEASED _____ DATE _____

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Mill Conv	2 pcs	11/11/19	11/11/19	0.25	0.50	Conventional Mill - 1	
120	QC 5	2 pcs	11/11/19	11/11/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
130	Outsource - 4 - Anodize	2 pcs	11/11/19	11/11/19	0.00	0.00	620002	
140	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	

OCT 21 2019 43 9-09

18/2019-10-24

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10/16/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	DP NOV 07 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6	2 pcs	11/11/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 28 2019
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
160 Outsource	2 pcs	11/11/19	0.00 0.00	PLACOS	2019-12-06
170 Packaging 2-2 - Receive - B4B	2 pcs	11/11/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	DEC 24 2019
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
180 QC 6	2 pcs	11/11/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
190 Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	2 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

NAS
ECN 272020-9
0.39

Part Op 110 - 1- SAW CUT BLANK AT 4.00' AND DRILL HOLES 2- DEBURR
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Issue P/O; 44887 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, -Material type;
 6061T6 -Certificate of Conformity is required
 150 - QC6- All purchased or subcontracted products
 160 - ISSUE P/O: 45333 SUPPLIER: *****DIP IN BLACK PLASTISOL AS PER MIL-P-
 20689 TYPE I CLASS 1 OR A-A-59464 COATING MUST BE BETWEEN 0.03" TO 0.06" THICK.**** C OF C IS

REQUIRED

180 - QC6- All purchased or subcontracted products

190 - ID AND STOCK

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X2.000	6061-T6 Bar .375 X 2.00	.5000 ft (.25 ea)	110-Mill Conv	S033402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Mill Conv	M6061T6B0.375X2.000	1	16	0

Part Specifications

Specifications could not be found.

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Engineering Production Request Form

General Info:

Product Number (if applicable)	DSK 195
Product Description	Plastisol Dip Sample Block
Accounting Job	RD19-NHV-01
Requested By	Ketan Tailor
Date of Request	October 15, 2019
Requested Due Date	

Manufacturing Info:

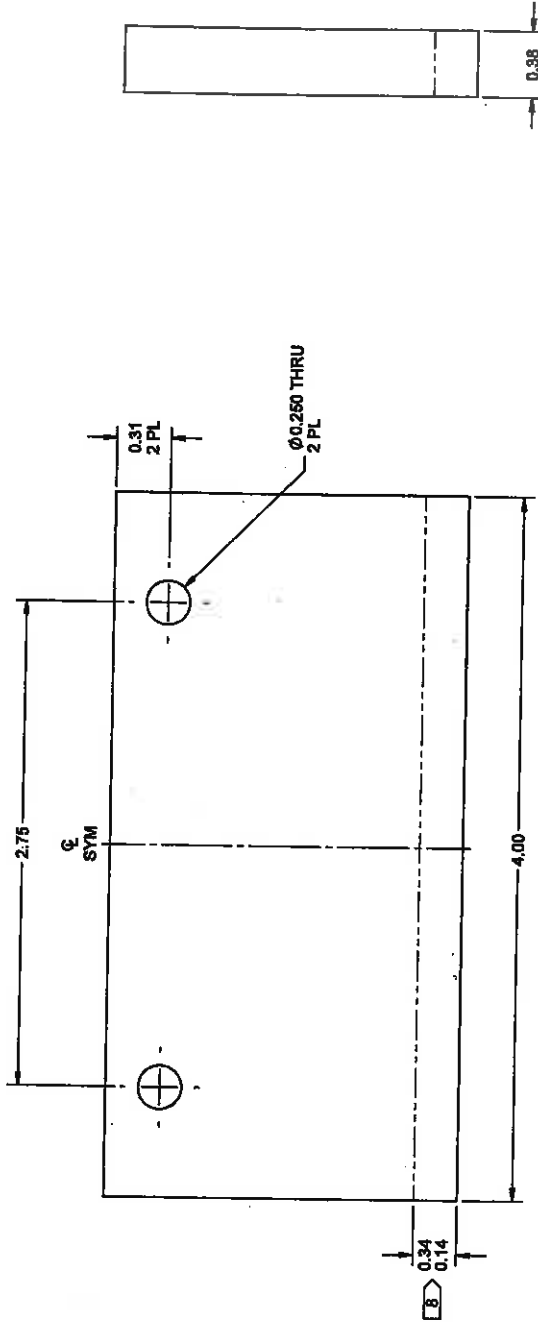
[illegible]

Note:

For preliminary part requests please ensure that the drawing at the appropriate revision is in the preliminary drawing folder and that the CAD model and DXF (if applicable) is in the Vault.

PROTOTYPE

PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING



DSK 195 PLASTISOL DIP SAMPLE BLOCK

NOTES:

1) MATERIAL: 8061-T6 / 7075-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2

4) TOLERANCES: X.X = ± 0.1 / ± 0.1

X.XX = ± 0.01 / ± 0.01

X.XXX = ± 0.005 / ± 0.005

X.XXXX = ± 0.0005 / ± 0.0005

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

8) DIP IN BLACK PLASTISOL AS PER MIL-P-20689 TYPE I CLASS 1 OR A-A-58464

COATING MUST BE BETWEEN 0.02" TO 0.08" THICK.

DESIGN	RPT	REV. A1
DRAWN	RPT	SCALE
CHECKED		SHEET 1 OF 1
MFG. APPR.		NTS
APPROVED		
DATE	26/09/2019	
DART AEROSPACE LTD HARRISBURG, ONTARIO, CANADA		
TOOL PART # DSK 195		
TITLE PLASTISOL DIP SAMPLE BLOCK		
COPYRIGHT © 2019 BY DART AEROSPACE LTD		
THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR REUSE WITHOUT RESTRICTIONS		

+ testing report
(as per DC)

DART AEROSPACE LTD		Work Order:	201058
Description: Plastisol Dip Sample Block		Part Number:	DSX195
Inspection Dwg: Same as P/N	Rev: A1	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	Checked by:	QC Inspector:
Date:	Date:	Date:

Engineering Approval: (If necessary)		Date:
--	--	--------------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3668

Attention: Grenon, Sylvain

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044884

PO Date: 10/24/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-28

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
199031		RBW6500G04231-3G-1	RBW6500G04231-3G Rev B	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32
199019		RBW6500G03031-3G-2	RBW6500G03031-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.45/pcs	\$50.70

Plex 10/28/19 10:12 AM Dart, Guerin, Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	199054	RBW6510G06531-6F-5	RBW6510G06531-6F Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.23/pcs	\$31.38
4	199029	RBW6500G03531-3G-2	RBW6500G03531-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.62/pcs	\$51.72
5	201858	DSK195	DSK195 Rev A1	Plastisol Dip Sample Block -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
201852					Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
Sub Total:								4	0	4		\$7.80
Grand Total:												\$175.92

NOV 06 2019

NOV 07 2019

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certification

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/28/19 10:12 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023559-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023559 - 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
05-Nov-2019		Jigar Patel				POHB044884				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
2	RBW6500G03031-3G-2 Rev.A	RBW6500G03031-3G 01-ANO-RED (ANODIZE RED) AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	6	6	0	0	0	
5	DSK195 Rev.A1	DSK195 01-ANO-RED (ANODIZE RED) AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	2	2	0	0	0	
6	DSK195 Rev.A1	DSK195 01-ANO-RED (ANODIZE RED) AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	2	2	0	0	0	

RECEIVED
NOV 07 2019
BAIT AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Via:	Fedex Economy
Pymt Terms:	Net 30
Freight Terms:	Collect
Special Comments:	

**DAS
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9-89**

PLASTICO INDUSTRIES

PLASTICO INDUSTRIES
A DIVISION OF LATEM INDUSTRIES LIMITED

90 STRUCK COURT
CAMBRIDGE, ONTARIO N1R 8L2
PHONE: 519-740-0292
FAX: 519-740-3932

Packing Slip: 46431-1

Customer No: 0185

Page 1 of 1

DATE	OUR NO.	CUSTOMER NO.	SHIPPED VIA
Dec 20, 2019	46431		CUSTOMER PICK UP

SHIP TO: SAME AS INCOMING
DART AEROSPACE LTD
1370 ABERDEEN ST
HAWKESBURY, ON
K6A 1K7

INVOICE TO: MISC CDD SALE

45333

ITEM NUMBER	DESCRIPTION	P.O. No.	NET WEIGHT	QUANTITY	REFERENCE NO.
DART-DSK195	BLOCK	HB045333	0	2	201858
DART-DSK195	BLOCK	HB045333	0	2	201852
RECEIVED DEC 24 2019 DART AEROSPACE LTD.					
Gross: 0 2163 Total: 0 Net: 0 Qty: 4					

Container(s): 3 |

RECEIVED BY

IZRII BAW 2019061931

ERRORS OR SHORTAGES MUST BE REPORTED WITHIN 5 DAYS

PLASTICO INDUSTRIES
90 STRUCK CRT
CAMBRIDGE, ONTARIO, N1R 8L2
(519) 740-0292 FAX 519 740-8436

Certificate of Compliance

CUSTOMER: MISC COD SALE
Packing Slip Numbers: 1

PART #	QUANTITY	PROCESS	LOT #	Reference #
DART-DSK195	2	PLASTISOL DIP BLACK		PO H8045333
DART-DSK195	2	PLASTISOL DIP BLACK		PO H8045333

PLASTISOL COATING per MIL-P-20689 TYPE 1 CLASS 1

February 27, 2020

Final Inspector(s): ZABA ROSEMARIE

CERTIFICATE NO: CC46431

DAS
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